

Sub F2

17. (Amended) [A] An unwarped, laminated composite wood product comprising a rigid substrate layer having two substantially flat sides, a resin-saturated sheet layer on each of said substantially flat sides, and a veneer layer on only one of said sheet layers.

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37. (Amended) [A] An unwarped, laminated composite wood product made by a method comprising the steps of:

- (a) forming a layered structure comprising a rigid substrate layer having two substantially flat sides, a resin-saturated sheet layer disposed on each of said sides, and a veneer layer disposed on at least one of said sheet layers; and,
- (b) subjecting said structure to elevated temperature and pressure in a pressing apparatus for a time sufficient to cure said resin at said temperature and pressure, said pressing apparatus comprising a first platen and a second platen, said first platen operating at a temperature different from an operating temperature of said second platen.

to provide an unwarped, laminated composite wood product.

CH Sub F4

51. (Amended) [A] An unwarped, laminated composite wood product made by a method comprising the steps of:

- (a) providing a rigid substrate layer having two substantially flat sides;
- (b) providing, on each of said sides of the substrate layer, a sheet layer that is substantially saturated with a thermosetting resin;
- (c) providing, on only one of said sheet layers, a veneer layer to form a layered structure consisting essentially of said substrate layer, said sheet layers and said veneer layer;
- (d) providing the layered structure of step (c) in a pressing apparatus; and
- (e) subjecting the layered structure of step (d) to elevated temperature and pressure in said pressing apparatus for a period sufficient to cure said resin at said temperature and pressure.

to provide an unwarped, laminated composite wood product.